



# AQUA PRIME 1800

BY ARC FLOORS

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# Introduction

## Flooring that suits your lifestyle

Arc Floors offer a beautiful range of vinyl floors with the timeless warmth of natural oak timber finishes. Our range of colours have been selected to suit both modern homes and commercial applications. Aqua Prime Hybrid Flooring impresses at every glance with our inspiring alternative to wood flooring.

Featuring an embossed matte surface treatment, Aqua Prime Hybrid Flooring has been expertly crafted to provide a hard wearing, non-slip surface. A durable top layer has been designed to withstand areas of high traffic and provide pet-scratch resistance throughout your home. This water-resistant flooring is ideally suited for kitchens, bathrooms and laundries.

Our luxurious, timber-look vinyl flooring with the benefit of durability provides an excellent choice for your home or workplace.

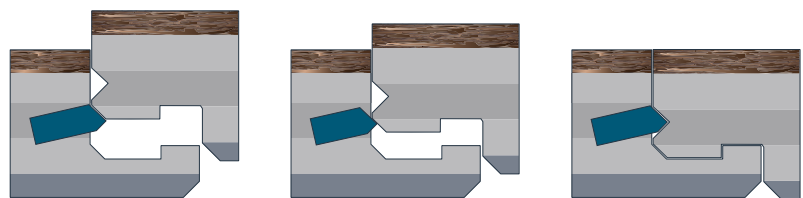
## Quality Standards

Simple and easy to maintain, Aqua Prime Hybrid Flooring products are designed to fit in with your needs and lifestyle. All Aqua Prime Hybrid Flooring comes with assurances of durability and longevity, offering you value for money and peace of mind.

## Välinge Locking System

Aqua Prime Hybrid Flooring utilizes the 5Gi click system, an innovative creation by Välinge Innovation, for a seamless and sturdy flooring installation. The mechanism allows planks to be precisely angled and securely snapped together, bypassing the need for adhesives and facilitating both ease of installation and the possibility of replacing individual planks when needed. For a comprehensive visual explanation and demonstration of the 5Gi click system in use, refer to the video on Välinge's official YouTube channel at <https://youtu.be/Ko0tAIVba0E>

The video will provide insightful details on the technology and its practical application in flooring installations.



# Features



Design Edge	Description
Micro Bevel	The design of Aqua Prime Hybrid Flooring features a small v-shaped edge between each plank. This design feature makes our product appear more like traditional flooring edges.



Finish	Description
Matte	To create a more authentic look that is similar to real timber, our Aqua Prime planks feature a matte finish.
Embossed	The embossed finish of our Aqua Prime Hybrid Flooring provides a texture that follows the grain look of timber. This also provides extra grip to prevent slipping.
Wear Layer	A 0.5mm wear layer gives your Aqua prime floors protection from everyday wear and tear.



Feature	Description
Wet Areas	Unlike many other flooring options, Aqua Prime Hybrid Flooring can be cleaned with a generous amount of water when mopping. This makes it perfect for kitchens, bathrooms and laundries.
Vertical & Horizontal Use	Planks can be utilised for vertical wall applications as well as traditional horizontal use on floors, much like wooden boards.
Low Maintenance	Our Aqua Prime Hybrid Floorin is easy to clean with a vacuum and/or a wet mop. Marks can be removed with a soft damp cloth.





EASY TO MAINTAIN



EASY TO INSTALL



FIRE RESISTANT



SLIP RESISTANT



ANTI-BACTERIAL



CHEMICAL PROOF



# Warranties

We are so confident about the high durability of Arc Floors products, we guarantee our vinyl floors for 20 years in residential environments. For our commercial customers we offer warranties of 5 years for our Aqua Prime Collection.



## Arc Floors

20 Year Residential Warranty  
5 Year Commercial Warranty

# AQUA PRIME



These warranties are in addition to any rights consumers may have under Australian consumer laws.

Terms and conditions apply.

Arc Floors reserves the right to change the specifications of or delete colours in this product range without notice.

Product images in the brochure should only be used as a guide or point of reference. Actual samples should be inspected in person to confirm texture and colour before making a purchase decision.

Colour appearance can vary depending upon the type of light under which a sample is viewed and light sources where the flooring is installed.

# Aqua Prime 1800 Collection



Coastal Blackbutt - 14630



Carbon Oak - 14690



Grey Shadow Oak - 14680



Natural Oak- 14620



Natural SpottedGum - 14640



Natural Blackbutt-14660



Smoked Oak - 14610



White Rustic Oak -14670



Warm Spottedgum -14650



Blonde warm oak - 14700



Grey Country Oak - 14730



Harmony Natural Oak - 14710



Moody Oak - 14720



Pale Silver Oak - 14740



Royal Harmony Oak - 41160

# Aqua Prime 1800 Collection



Grey Royal Oak - 41050



Sandy Oak - 41030



Bleached Washed Oak - 41040



Blonde Royal Oak - 41110



Mountain Royal Oak - 41070



Mountain Rustic Oak - 41090



NSW Spotted Gum - 41180



Maize Natural Oak - 41120

COLLECTION NAME	SIZE	CLICK SYSTEM	SURFACE	CONTENT	WEAR LAYER THICKNESS
Aqua Prime 1800	1800(L) X 230(W) X 9.5 - 7(T)MM	Valinge 5Gi click 4 sides	UV Protection	5 Pcs/box ; 2.076m <sup>2</sup> /box	0.5mm + 2mm EVA pad

# MAINTENANCE & CARE GUIDELINES

Whilst Hybrid floors are 100% waterproof it remains important to care for them as you would any quality flooring surface.

Proper maintenance is necessary and a vital requirement to maximise the performance and enjoyment of your flooring investment. A well-maintained floor will provide many years of service life and will add to the overall warmth and charm that Hybrid flooring can provide.

If you follow these industries acknowledged guidelines the task of maintaining your flooring will become a regular function in the overall upkeep of the property. If you're unsure regarding any of these steps please consult with your flooring retailer to assist with your inquiry

## General maintenance; how to care for your Hybrid pre-finished floor.

- Sun Blinds or similar must be used for window & door openings exposed to heat and high UV exposure; this will assist in reducing the harmful effects sun damage can have on your Hybrid floor.
- Sweep floor regularly with an electrostatic broom, soft bristled broom, or wood floor mop.
- Dust and or clean with a soft bristled vacuum head. Ensure vacuum head is non-abrasive with no metal contact points.
- Remove spills promptly with an absorbent cloth or similar
- For new installations avoid placing rugs or mats on the floor surface for at least 2 months. This should enable a more even UV exposure to natural and internal lighting. Avoid animal rugs unless you determine the backing is PH neutral or place carpet / rug lining under to avoid bleaching the floor surface.
- Place mats at exterior and interior doors to trap sand and grit from incoming traffic and for drying feet if pool activity is nearby.
- Where possible periodically relocate rugs or large items to allow natural aging of the floor surface area. **For new floors please refer rug and mat details noted above.**
- To avoid scuffing, adhere / stick soft pads to the base of all furnishings in contact with the floor.
- When moving heavy furniture or appliances always pick it up rather than sliding it across the floor.
- Keep pets' claws properly trimmed to avoid excess scratches and gouges.
- If necessary, clean with a well rung out mop with warm water and a **PH neutral floor cleaner**. We strongly recommend BONA or LOBA Vinyl floor care solutions; these are available from reputable flooring retailers. Consult instructions before use. **Do not use supermark floor or general cleaning solutions as they are likely to be concentrated and if used incorrectly will damage the surface coating**



## Prevention maintenance.

- Sun Blinds or window coverings are required to reduce excessive heat and UV exposure.
- **Do not steam mop or excessively wet mop floor surface area after installation.** Too much water may allow seepage through the click profile and will create a moist environment under the floor planks.
- **Do not use waxes or common household supermarket cleaners or detergents on the floor.** These types of cleaning solutions are very abrasive. Long term use will dull the sheen level of the coating.
- Chairs with roller wheels must be placed on protective mats to protect the surface coating.
- Do not let sand, dirt or grit build up on the floor surface.
- Avoid walking in narrow point or stiletto heel shoes as they may damage the surface of your floor.
- **Do not use masking or other types of adhesive tapes** on the surface coating, removal at a later stage may result in coating damage.
- Do not roll or slide heavy furniture or appliances across flooring without surface protection or lift trolley.
- Place drip pans or protective matting under pot plants and animal feeding or bedding areas to avoid moisture ingress and mold.
- Importantly, make sure there is a minimum humidity of 35%- 50% in the room. Constant site variations above or below these limits may require the use of a humidifier. Good airflow and ventilation is required to avoid heat and cooling extremes. Long-term exposure may result in changes to the flooring surface. To resolve site specific circumstances please consult with your flooring installer or retailer for advice.

**Disclaimer:** we have used its reasonable endeavors to ensure the accuracy and reliability of the information contained herein and, to the extent permitted by law, will not be liable for any inaccuracies, omissions or errors in this information nor for any actions taken in reliance on this information. Products must be installed in accordance with relevant installation recommendations and industry best practices.

# Installation Instructions

## Comprehensive Installation Instructions for Aqua Prime Hybrid Flooring

### **1. Ensure Subfloor Adherence to Standards:**

Verify that the subfloor is level, adhering to the Australian BCA Code and meeting all tolerances and standards to ensure a smooth and stable base for your Aqua Prime flooring.

### **2. Maintain a Perimeter Gap:**

Leave a minimum gap of 10mm around all perimeters to allow for natural expansion and contraction of the flooring without causing warping or buckling.

### **3. Incorporate Expansion Joints:**

Provide expansion joints every 10 meters across the flooring to accommodate seasonal changes and prevent potential damage due to expansions.

### **4. Mindful Installation of Additional Components:**

When installing skirting boards, kitchen kickboards, or scotia, ensure a 0.5mm gap is maintained between them and the floor to permit unhindered expansion of the hybrid flooring.

### **5. Avoid Caulking to Allow Expansion:**

Do not caulk (use silicon) the gap between the skirting and floor. Sealing this space could restrict the natural movement of the flooring, impeding its ability to expand and contract.

### **6. Kitchen and Island Installation Considerations:**

Never install a kitchen or island on top of the hybrid flooring. This could put pressure on the flooring and inhibit its ability to move naturally with environmental changes.

### **7. Around the Kitchen Island:**

Instead of leaving less than a 10mm gap around a kitchen island and caulking it, ensure a 10mm gap is left and utilize scotia to aesthetically cover the gap, providing both visual appeal and functional space for floor movements.

### **8. Bedroom Trim Installation:**

Consistently adhere to leaving a 10mm gap against bedroom trims and utilize a trim to conceal the gap, maintaining a neat finish while safeguarding space for floor adjustments.

### **Additional Tips:**

- Utilize spacers during installation to consistently maintain the 10mm gap around perimeters and fixed objects.
- Ensure all floor planks are inspected for defects or damage before installation to avoid installing potentially problematic pieces.